

CHAPTER-15 (manual –14)

Norms set by it for the discharge of its functions

15.1 Please provide the details of the Norms/ standards set by the department for execution of various activities/ programmes.

IN RESPECT OF MATERIALS and PRODUCTION:

- a. Raw material Rectified Spirit's (ORGANIC NAME : *Ethyl Alcohol*) strength should be of **ISI** one with **66 OP** (IS : 323 : 1959) equal to 94.68 % v/v.
- b. Blended *Plain Arrack* should be **35 UP** in strength equivalent to **37 %** and that of *Coloured & Flavoured Arrack* should be **40%**.
- c. Bottling Breakage should not exceed **2 %**.
- d. Caps wastage should not exceed **2 %** . .
- e. Minimum one month stock of materials (*mainly Rectified Spirit*) should always be available at storage.
- f. During Blending a normal aeration should be for **THIRTY** minutes.
- g. For Blended Arrack a minimum of **THIRTY THREE** hours maturation should be given.
- h. Water used for blending should be *tested* and *treated* beforehand.
- i. The blended Arrack be *filtered* before issue for bottling or loose sale.

WHILE EFFECTING SALE OF PRODUCTS:

- j. For *Denatured Spirit (DNS)* only those denaturants-stipulated by the Puducherry Excise Department be used before sale.
- k. Sale of Arrack will be done only to the licensed vendors notified by the Puducherry Excise Department on individual Permits issued by them in respect of each vendor every day.
- l. No sale be done on **DRY days** notified by the Puducherry Excise Department.
- m. The proportion of loose Arrack and bottled Arrack as decided by the Government should be followed while effecting sale by the company.

- n. Sale of Arrack on **cash basis**. **No credit sale** is permitted in respect of Arrack sale.
- o. Sale of Denatured Spirit and Rectified Spirit is on **cash basis** in respect of **private bodies** and **cash or credit basis** in respect of **Governmental bodies**.
- p. On Arrack sale, the packing materials glass bottles and plastic crates *are to be returned to the Company* as these are **properties of the Company** and their cost is not included in the price charged on **bottled Arrack**. For these **crates** and **bottles** the requisite **cost will be collected as Security Deposit in advance** at the time of entering into an agreement for sale of Arrack in the *lease year*.
- q. For the surplus crates and bottles taken on Arrack purchase from the company over and above the security deposit remitted to the company **a demurrage** at the rate of **1.25** per cent *per month* will be levied if not returned.
- r. In respect of Spirit and Arrack the wastage / losses during various processes shall not exceed the limits prescribed by the Puducherry Excise Department or the Excise Department of the exporting State. The present ceilings prevailing in Puducherry are:

<u>During the process of</u>	<u>Wastage / Loss in spirit shall not exceed</u>
I. Transit loss for Rectified Spirit if transported in metal containers	1 %
II. Loss due to defective gauging (Rectified Spirit)	1/2 %
III. On account of error, etc., in the process of reduction of strength. (Rectified Spirit)	1 %
IV. Loss in Bottling and Storage (Arrack)	2 %